

boway 52400

Material Designation

Boway designation	boway 52400
UNS	C52400
EN	--
JIS	--
GB(China)	--

Chemical Composition*

Sn	10	%
Cu	Rem.	

* Nominal composition

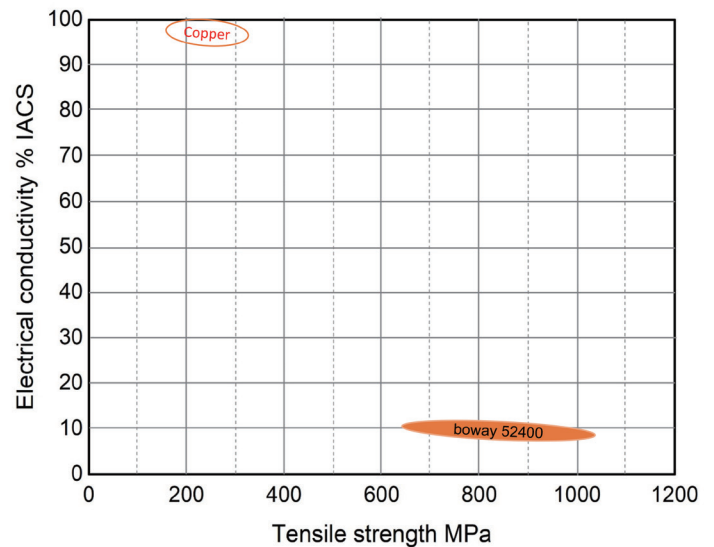
Application Target

Signal Connector	Very suitable
Power Connector	Suitable
Miniaturized Connector	Very suitable
Switch / Relay	Suitable
Semiconductor	Not recommend

Ideal for BTB connector, audio jack and other miniaturized connectors

Fabrication Properties

Cold forming	Very good
Machining	Not suitable
Electroplating	Very good
Hot dip tinning	Very good
Laser welding	Good
Resistance welding	Good
Soft soldering	Good



Characteristics

Extremely high strength, fatigue resistance and low young's modulus combined with good formability.
Very good corrosion resistance as well as solderability and not sensitive against stress corrosion cracking.

Physical Properties*

Density	8.78	g/cm ³
Electrical conductivity @ 20°C	10	% IACS
	6	MS/m
Thermal conductivity @20°C	50	W/(m·K)
Specific heat capacity	0.375	J/(g·K)
Modulus of elasticity	110	GPa
Poisson's ratio	0.33	
Coefficient of thermal expansion**	18.4	10 ⁻⁶ /K

* Typical values at room temperature for reference.

** average value between 20-300°C

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Mechanical Properties

Temper	Tensile strength		Yield strength	Hardness*	Elongation
	MPa	ksi	MPa	HV	A50 %
R650(H)	650 - 750	95 - 109	≥ 550	200 - 240	≥ 11
R750(EH)	750 - 850	109 - 124	≥ 650	230 - 270	≥ 9
R850(SH)	850 - 950	124 - 138	≥ 750	250 - 300	≥ 5
R950(ESH)	≥ 950	≥ 138	≥ 870	> 270	≥ 1
R1000(XSH)	≥ 1000	≥ 145	≥ 930	> 290	—

*For reference only

Bendability bending thickness: 0.06-0.5 mm, bending width: 10 mm

Temper	90° R/T		180° R/T	
	Good Way	Bad Way	Good Way	Bad Way
R650(H)	1	1	1.5	1.5
R750(EH)	1.5	2	2	2.5
R850(SH)	2	2.5	3	4
R950(ESH)	—	—	—	—
R1000(XSH)	—	—	—	—

90° bend test According to EN ISO 7438, 180° bend test acc. to ASTM B820, shown values might show orange- peel, however no crack.

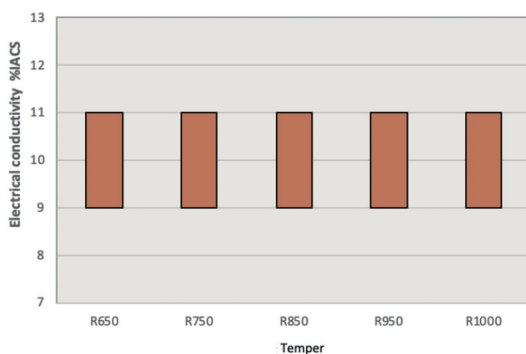
Packaging

Standard coils with outside diameter up to 1300 mm,
Traverse-wound coils with drum weight up to 500 kg.
Multiple-coil up to 3 tons.

Dimensions available

Strip thickness 0.06 - 2.0 mm, other gauges on request.
Strip width from 8.5 mm.
Electroplated and Hot-dip tinned strip available.

Electrical Conductivity



Fatigue Strength

The fatigue strength is defined as the maximum bending stress amplitude which a material withstands for 10.000.000 load cycles under symmetrical alternate load without breaking. It depends on the temper selected and can be estimated typically by 1/3 of tensile strength. For solid solution fine grain materials fatigue strength might increase up to 0,5 * of tensile strength.

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