boway 18160

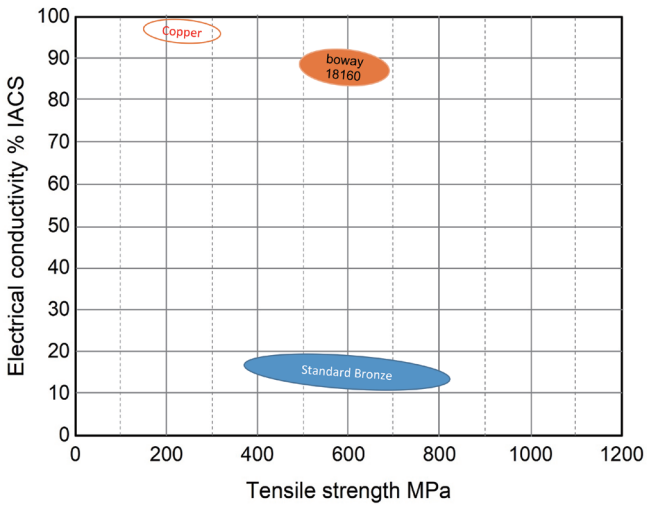
Material Designation

Boway designation	boway 18160
UNS	C18160
EN	CuCr1Zr
JIS	--
GB(China)	--

Chemical Composition*

Cr	0.7	%
Zr	0.1	%
Cu	Rem.	

* Nominal composition



Application Target

Signal Connector	Suitable
Power Connector	Very suitable
Miniaturized Connector	Suitable
Switch / Relay	Suitable
Semiconductor	Average

Ideal for power connectors

Characteristics

High electrical conductivity and thermal conductivity combined with medium strength and improved bending formability. Excellent stress relaxation and softening resistance.

Fabrication Properties

Cold forming	Good
Machining	Not suitable
Electroplating	Average
Hot dip tinning	Average
Laser welding	Average
Resistance welding	Good
Soft soldering	Average

Physical Properties*

Density	8.9	g/cm³
Electrical conductivity @ 20°C	88	% IACS
	51	MS/m
Thermal conductivity @20°C	340	W/(m•K)
Specific heat capacity	0.381	J/(g•K)
Modulus of elasticity	135	GPa
Poisson's ratio	0.33	
Coefficient of thermal expansion**	18.6	10^{-6}/ K

* Typical values at room temperature for reference.
** average value between 20-300°C

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Mechanical Properties

Temper	Tensile strength		Yield strength	Hardness*	Elongation
	MPa	ksi	MPa	HV	A50 %
R480	480 - 570	70 - 83	≥ 450	150 - 190	≥ 8
R540	540 - 630	79 - 92	≥ 500	160 - 200	≥ 4
R600	600 - 690	87 - 101	≥ 560	170 - 200	≥ 2

*For reference only

Bendability

Thickness range: ≤ 0.5 mm , bending width: 10 mm

Temper	90° R/T		180° R/T	
	Good Way	Bad Way	Good Way	Bad Way
R480	0.5	0.5	1	1
R540	1	1	2	2.5
R600	1.5	2.5	--	--

90° bend test According to EN ISO 7438, 180° bend test acc. to ASTM B820, shown values might show orange- peel, however no crac k.

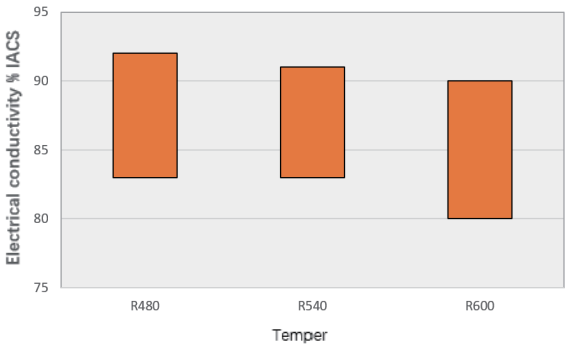
Packaging

Standard coils with outside diameter up to 1200 mm,
Traverse-wound coils with drum weight up to 500 kg.
Multiple-coil up to 3 tons.

Dimensions available

Strip thickness 0.08 - 3.0 mm, other gauges on request.
Strip width from 8.5 mm.
Electroplated and Hot-dip tinned strip available

Electrical Conductivity



Fatigue Strength

The fatigue strength is defined as the maximum bending stress amplitude which a material withstands for 10.000.000 load cycles under symmetrical alternate load without breaking. It depends on the temper selected and can be estimated typically by 1/3 of tensile strength. For solid solution fine grain materials fatigue strength might increase up to 0,5 * of tensile strength.

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