

boway 70318

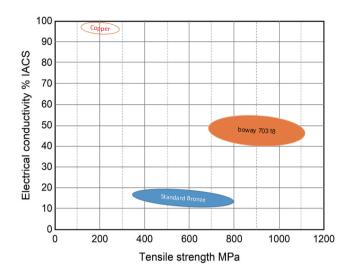
Material Designation

| Boway designation | boway 70318 |
|-------------------|-------------|
| UNS | C70138 |
| EN | CuNi3CoSi |
| JIS | |
| GB(China) | |

Chemical Composition*

| Ni | 3 | % |
|-------|-------|---|
| Со | 0.9 | % |
| Si | 0.9 | % |
| Cu | Rem. | |
| Other | ≤ 0.5 | % |

^{*}Nominal composition



Application Target

| Signal Connector | Well suitable |
|------------------------|---------------|
| Power Connector | Suitable |
| Miniaturized Connector | Suitable |
| Switch / Relay | Well suitable |
| Semiconductor | Not recommend |

Well suited for BTB-Connectors, particularly for USB Type-C, relay springs, high speed connectors and others

Characteristics

Very high strength combined with excellent electrical and thermal conductivity. Very good stress relaxation resistance, good solderability as well as good bending formability for this strength level. Not sensitive against stress corrosion cracking.

Fabrication Properties

| Cold forming | Good |
|--------------------|---------------|
| Machining | Less suitable |
| Electroplating | Good |
| Hot dip tinning | Good |
| Laser welding | Good |
| Resistance welding | Good |
| Soft soldering | Suitable |

Physical Properties*

| • | | |
|------------------------------------|------|----------------------|
| Density | 8.82 | g/cm³ |
| Electrical | 50 | % IACS |
| conductivity @ 20°C | 29 | MS/m |
| Thermal conductivity @20°C | 190 | W/(m•K) |
| Specific heat capacity | 0.38 | J/(g•K) |
| Modulus of elasticity | 130 | GPa |
| Poisson's ratio | 0.33 | |
| Coefficient of thermal expansion** | 17.6 | 10 ⁻⁶ / K |

^{*} Typical values at room temperature for reference.

^{**} Average value between 20-300°C



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Mechanical Properties

| Temper | Tensile stren | gth | Yield strength | Hardness* | Elongation |
|-------------|---------------|---------|----------------|-----------|------------|
| | MPa | ksi | MPa | HV | A50 % |
| R690 (TM02) | 690-830 | 100-120 | ≥680 | ≥200 | ≥6 |
| R770 (TM04) | 770-900 | 110-130 | ≥750 | ≥220 | ≥4 |
| R840 (TM06) | 840-970 | 122-140 | ≥810 | ≥240 | ≥1 |
| R920 (TM08) | 920-1060 | 133-154 | ≥880 | ≥260 | ≥1 |
| R980 (TM10) | 980-1120 | 142-163 | ≥940 | ≥280 | ≥1 |

^{*}For reference only

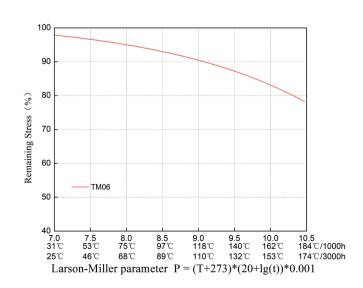
Bendability Bending thickness: 0.08 – 0.20 mm, bending width: 1 mm

| Temper | 90° R/T | | 180° R/T | |
|-------------|----------|---------|----------|---------|
| | Good Way | Bad Way | Good Way | Bad Way |
| R690 (TM02) | 0 | 0 | _ | _ |
| R770 (TM04) | 0.5 | 0.5 | _ | _ |
| R840 (TM06) | 1.0 | 1.0 | _ | _ |
| R920 (TM08) | 1.0 | 1.0 | _ | _ |
| R980 (TM10) | 3.0 | 3.0 | _ | _ |

^{90°} bend test According to EN ISO 7438, 180° bend test acc. to ASTM B820, shown values might show orange- peel, however no crac

Thermal Stress Relaxation

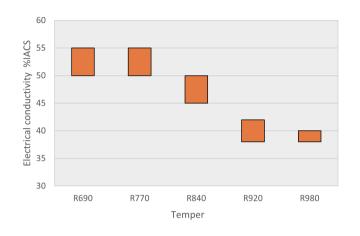
The stress retention rate of boway70318 alloy at 150 $^{\circ}$ C / 1000h is close to 85%, which ensures the contact reliability of the connector in long-term & high-temperature service.



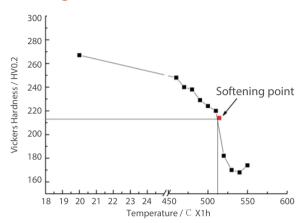


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Electrical Conductivity



Softening Resistance



The values were measured according to the standard GB/T 33370-2016.

Fatigue Strength

The fatigue strength is defined as the maximum bending stress amplitude which a material withstands for 10.000.000 load cyclesunder symmetrical alternate load without breaking. It depends on the temper selected and can be estimated typically by 1/3 of tensile strength. For solid solution fine grain materials fatigue strength might increase up to 1/2 of tensile strength.

Packaging

Standard coils with outside diameter up to 1300 mm, Traverse-wound coils with drum weight up to 500 kg. Multiple-coil up to 3 tons.

Dimensions available

Strip thickness 0.08 - 0.20 mm, other gauges on request Strip width from 8.5 mm Electroplated and Hot-dip tinned strip available

NINGBO BOWAY ALLOY MATERIAL CO., LTD



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